

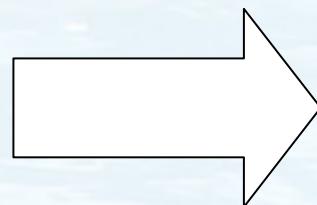
*Uporaba kontinuiranih merilnih
sistemov za določanje onesnaženja
pitnih in odpadnih vod s
spektroskopskimi metodami.*

dr. Andrej Holobar

ECHO, d.o.o.; Stari trg 37; Slovenske Konjice, www.echo.si

Princip merjenja – Lambert Beer

Intenziteta Io
Vstopni žarek



Intenziteta I
Po prehodu vzorca



Optična dolžina OPL



Princip merjenja – Lambert Beer

$$\text{Absorbance } A = - \log (I/I_0) = \epsilon * C * OPL$$

spektrometer meri razmerje med intenziteto I and I₀

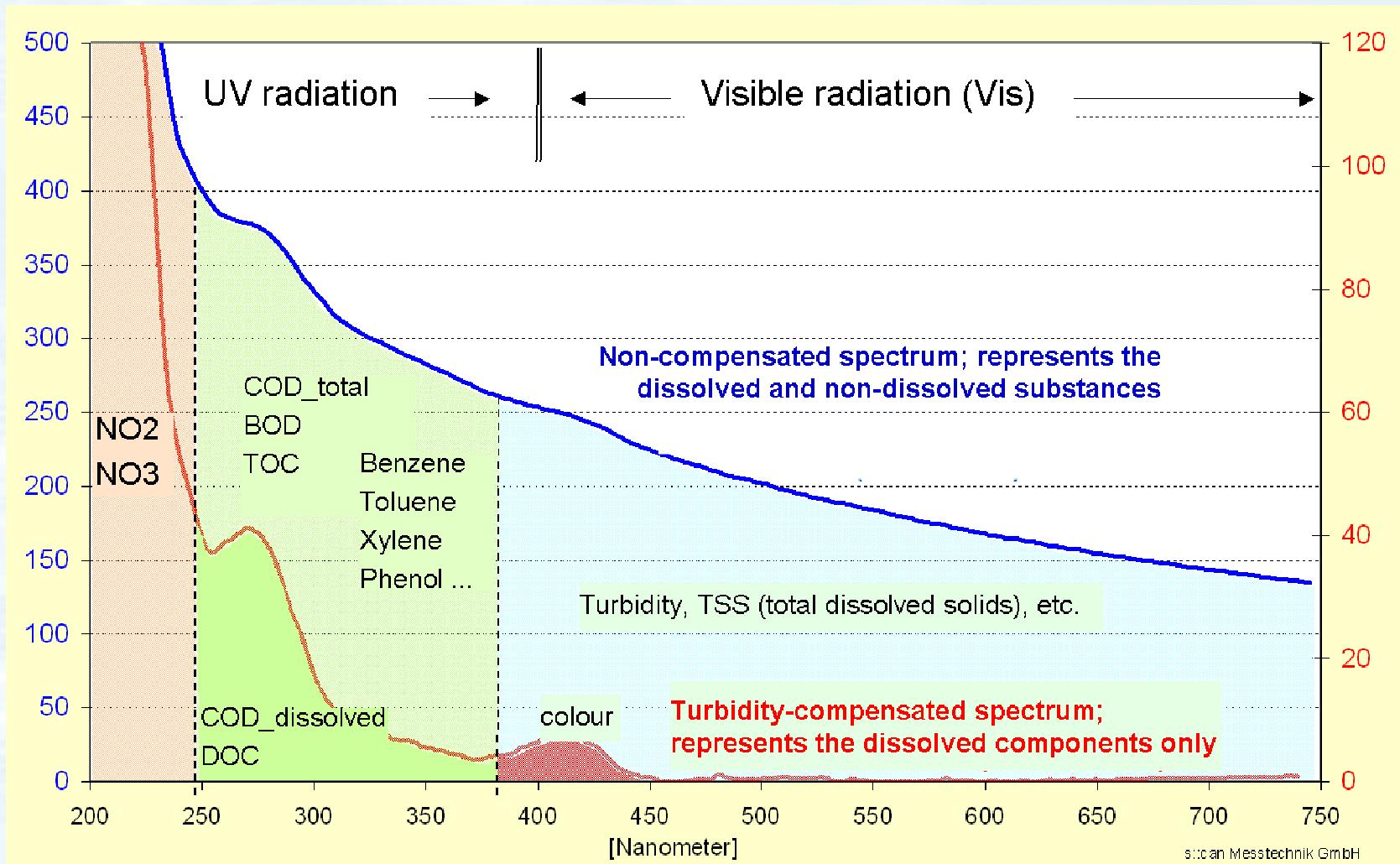
I/I₀ - transmisija [%]

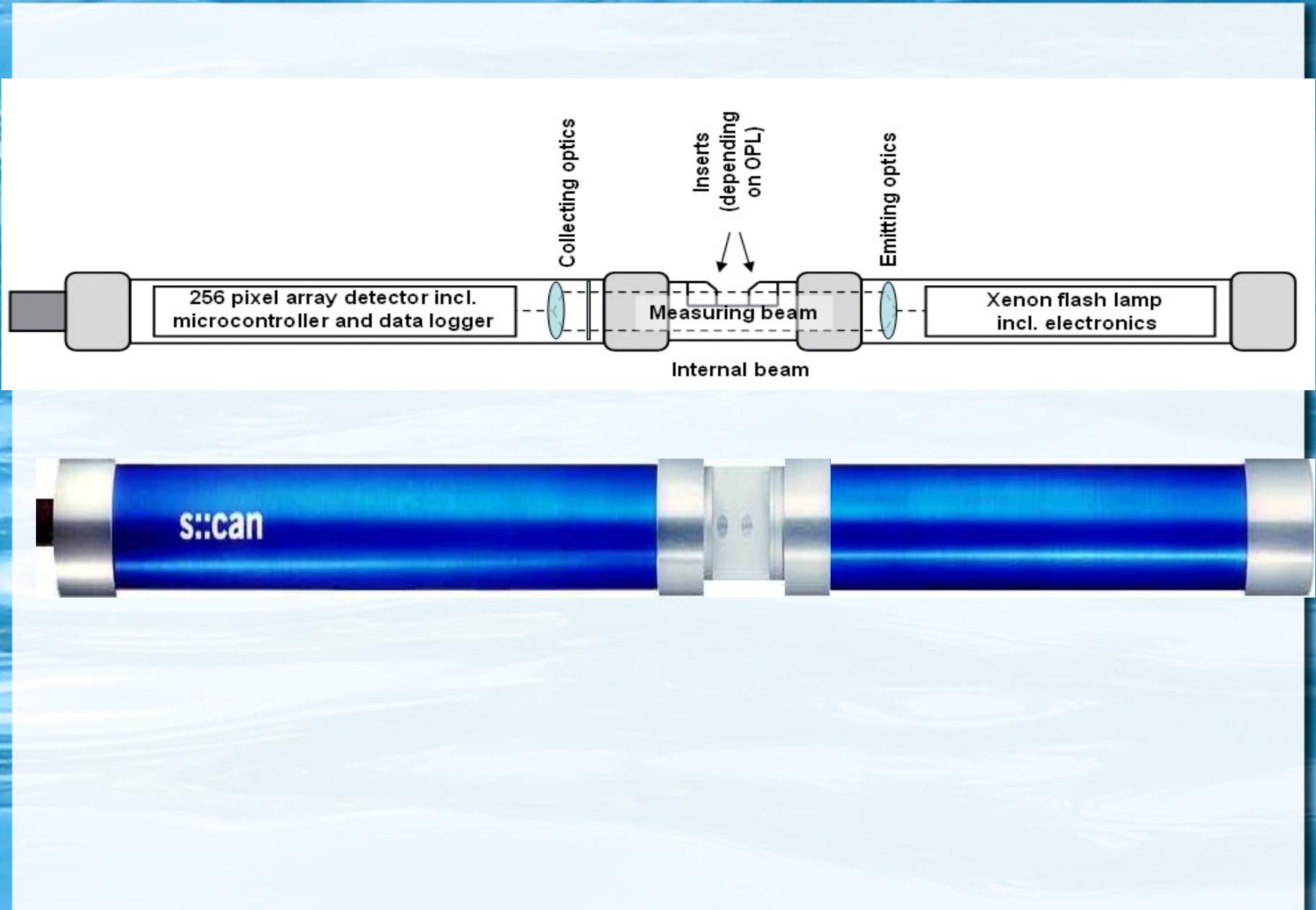
Dolžina optične poti je konstantna OPL

Scientific Global Calibrations vsebuje molarni absorpcijski koeficient
 ϵ (= extinction coeff.)

Lahko se napove koncentracija substance C

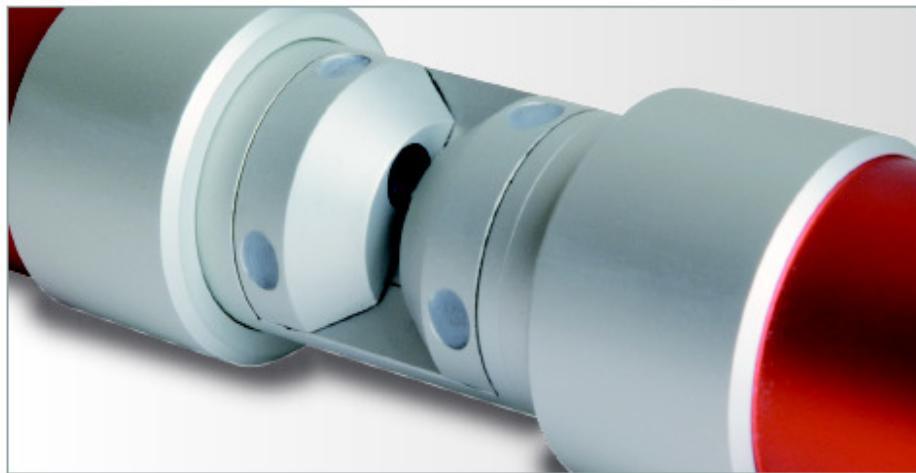
Pogoj: Substance mora absorbirati v območju UV-VIS





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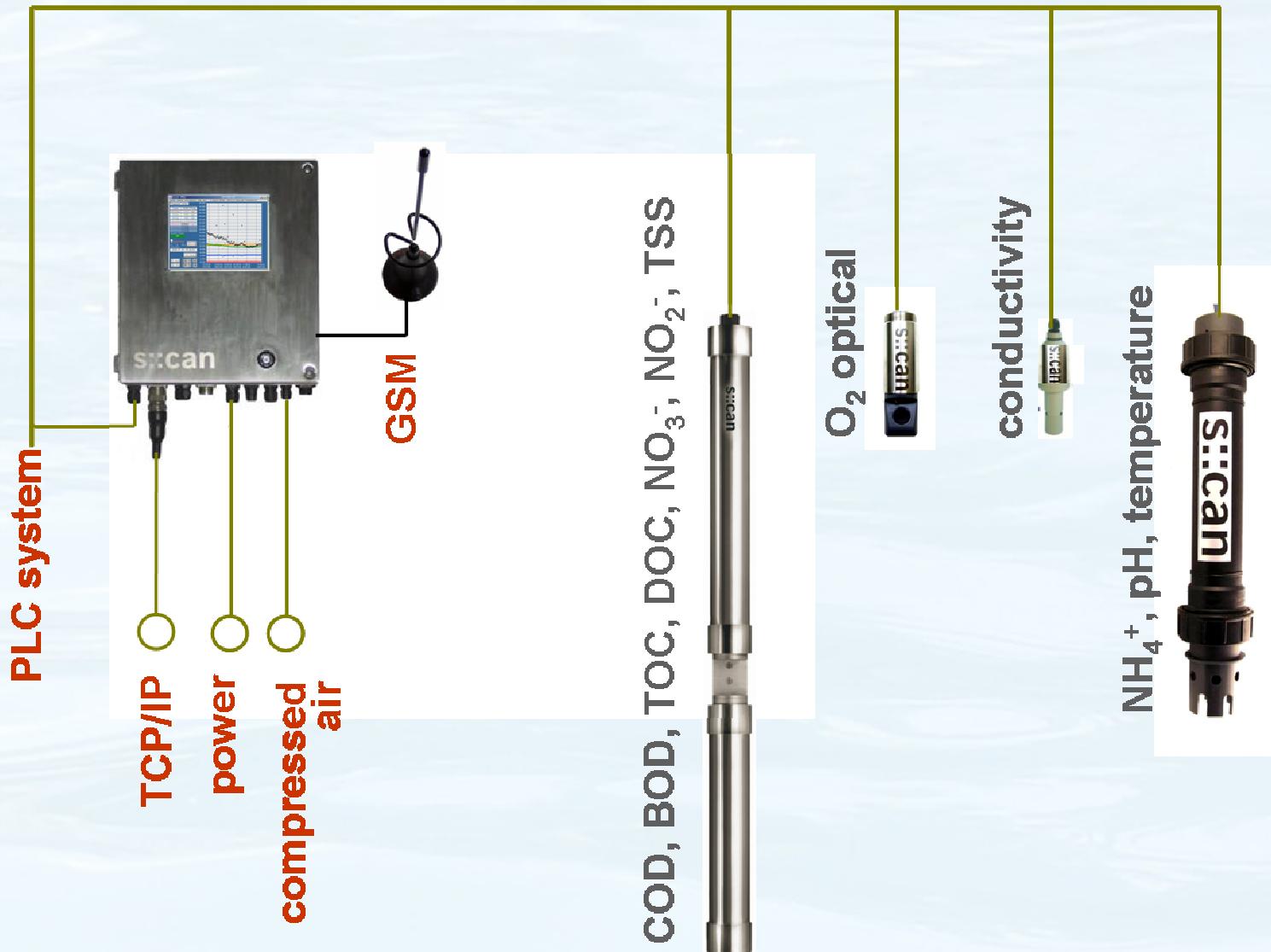
ECHO, d.o.o.; Stari trg 37; Slovenske Konjice, www.echo.si



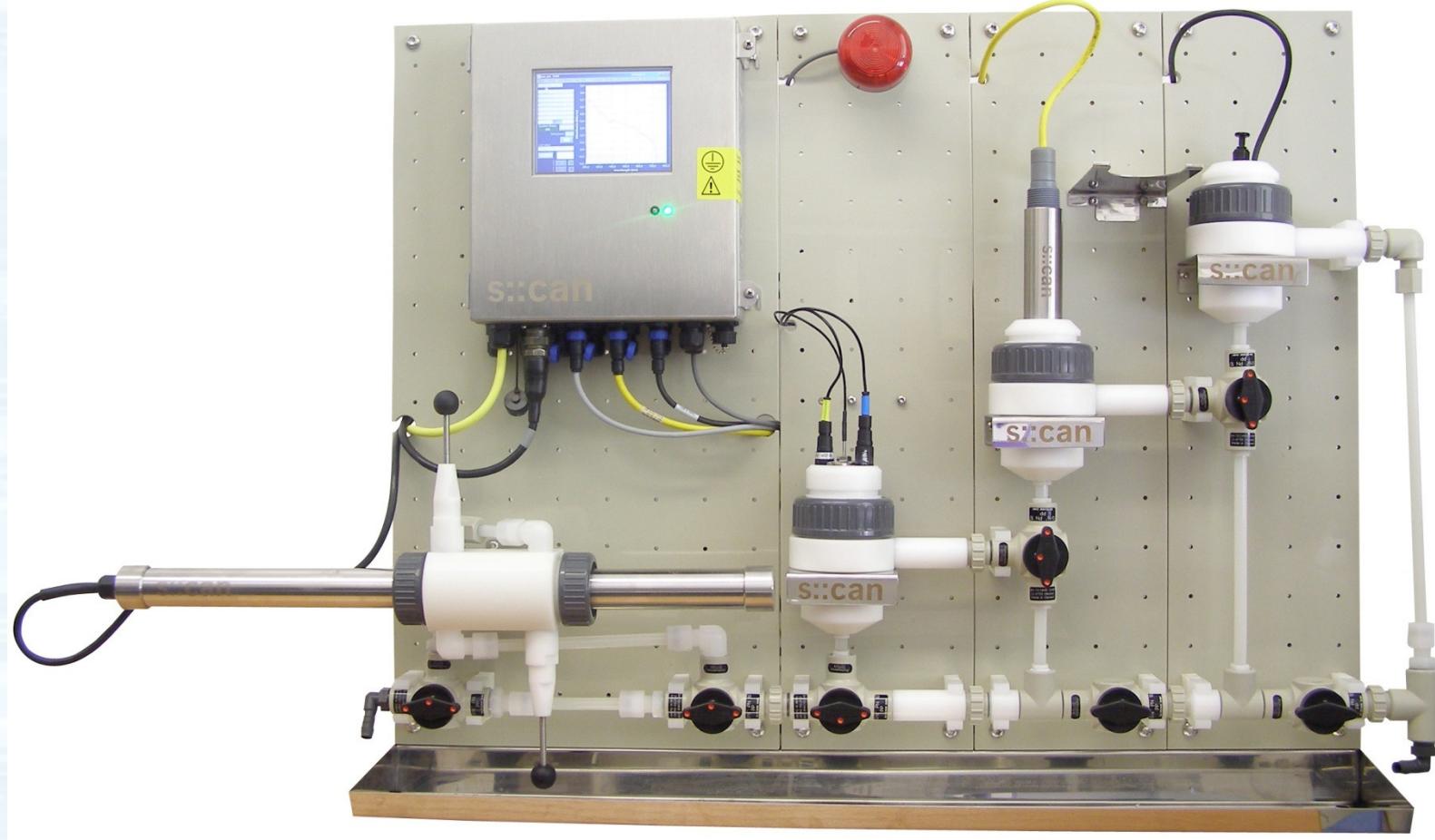
Potopna Spectrometrijska sonda

- InSitu & OnLine (brez vzorčevanja, priprave vzorca ...)
 - preprosta montaža (potopna; by-pass; ...)
- možnost merjenja v različnih okoljih, baterijsko neodvisno
 - napajanje (12V), vsebuje zajem podatkov
 - automatsko čiščenje (komprimiran zrak)
 - brez gibljivih delov
- preprosto in cenovno ugodno vzdrževanje (ni cevi, črpalk, filtrov,...)
 - indirektna metoda, kalibracija v procesu
- parametri: SAC, COD, BOD, Nitrate, Nitrite, Turbidity,
 - BTX, Phenols, etc.

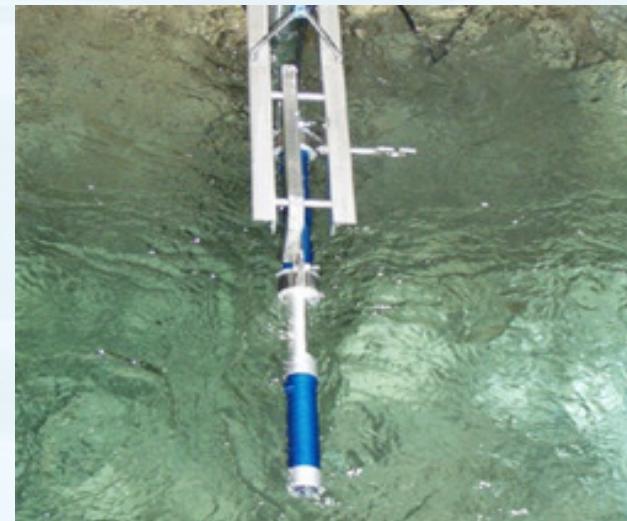
RS485 Bus, 12V, compressed air

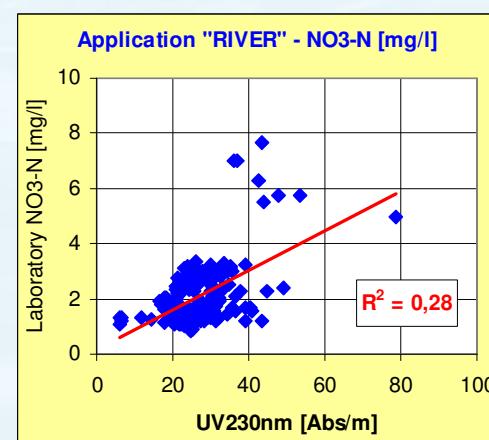
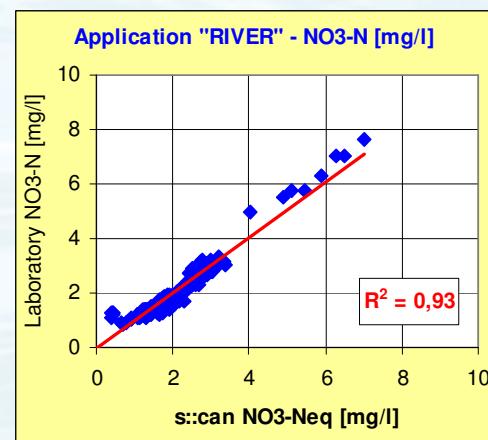
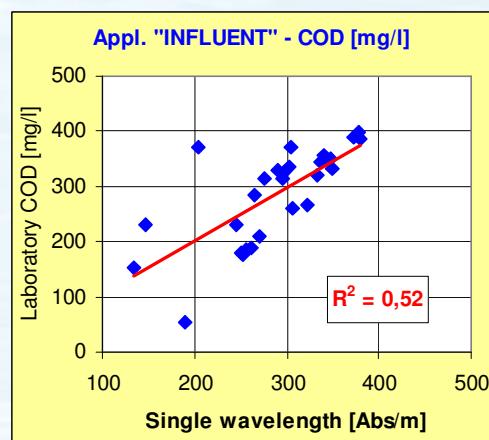
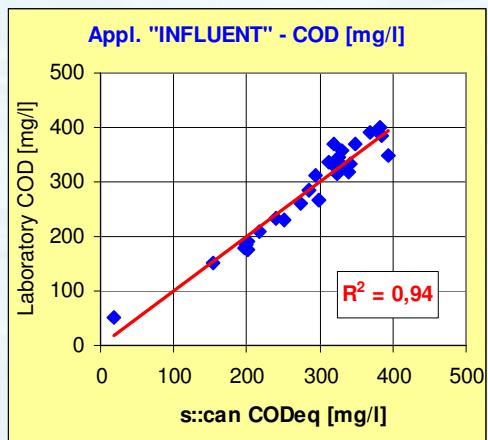


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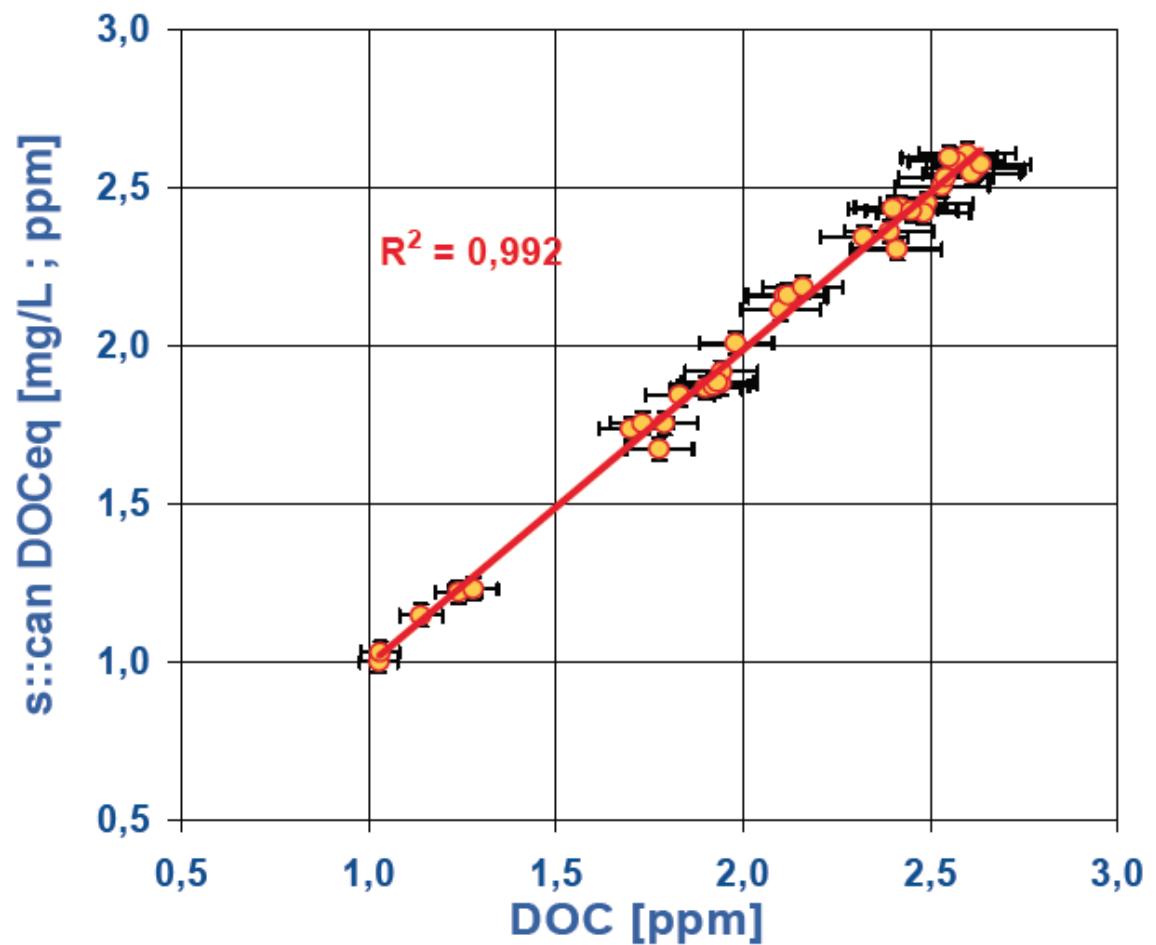
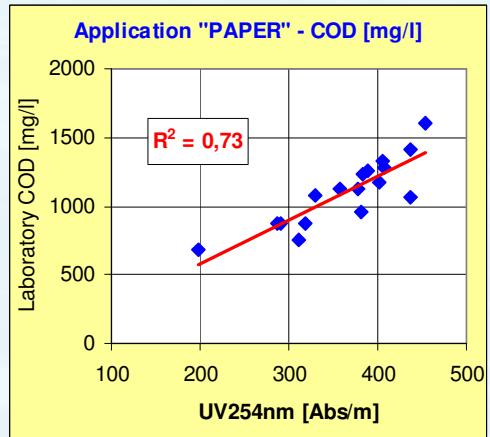
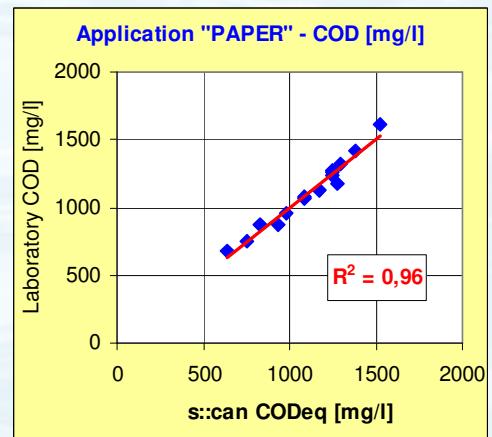
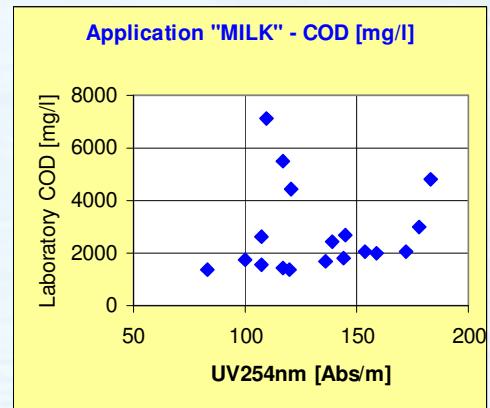
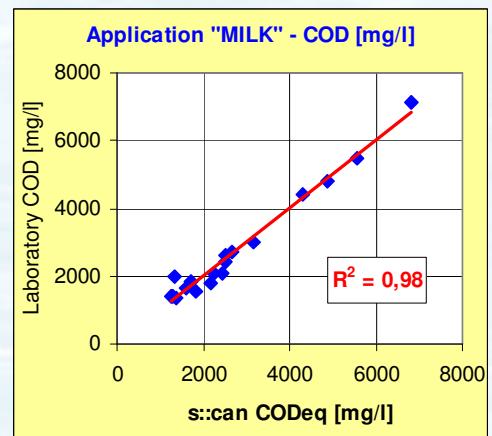
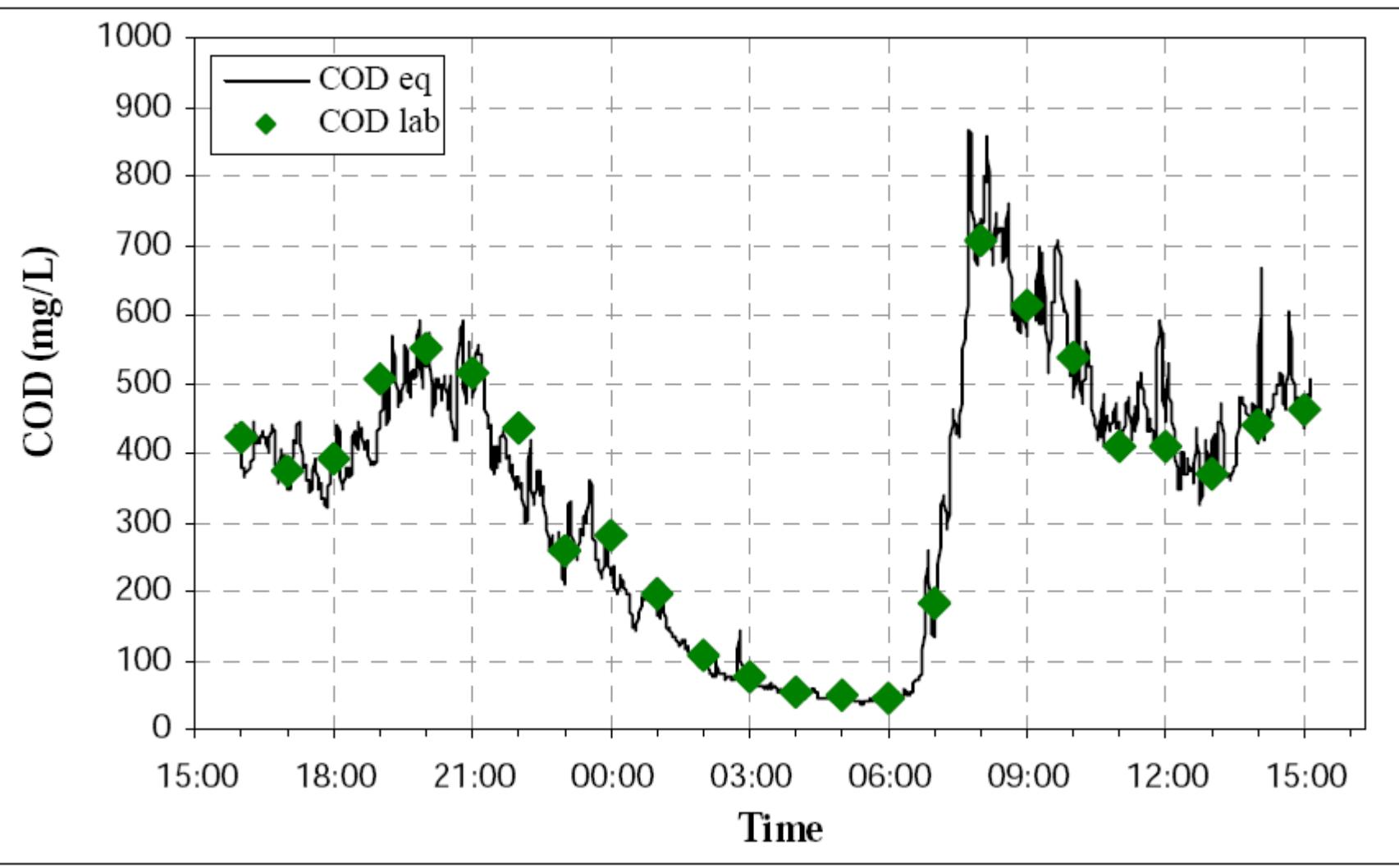
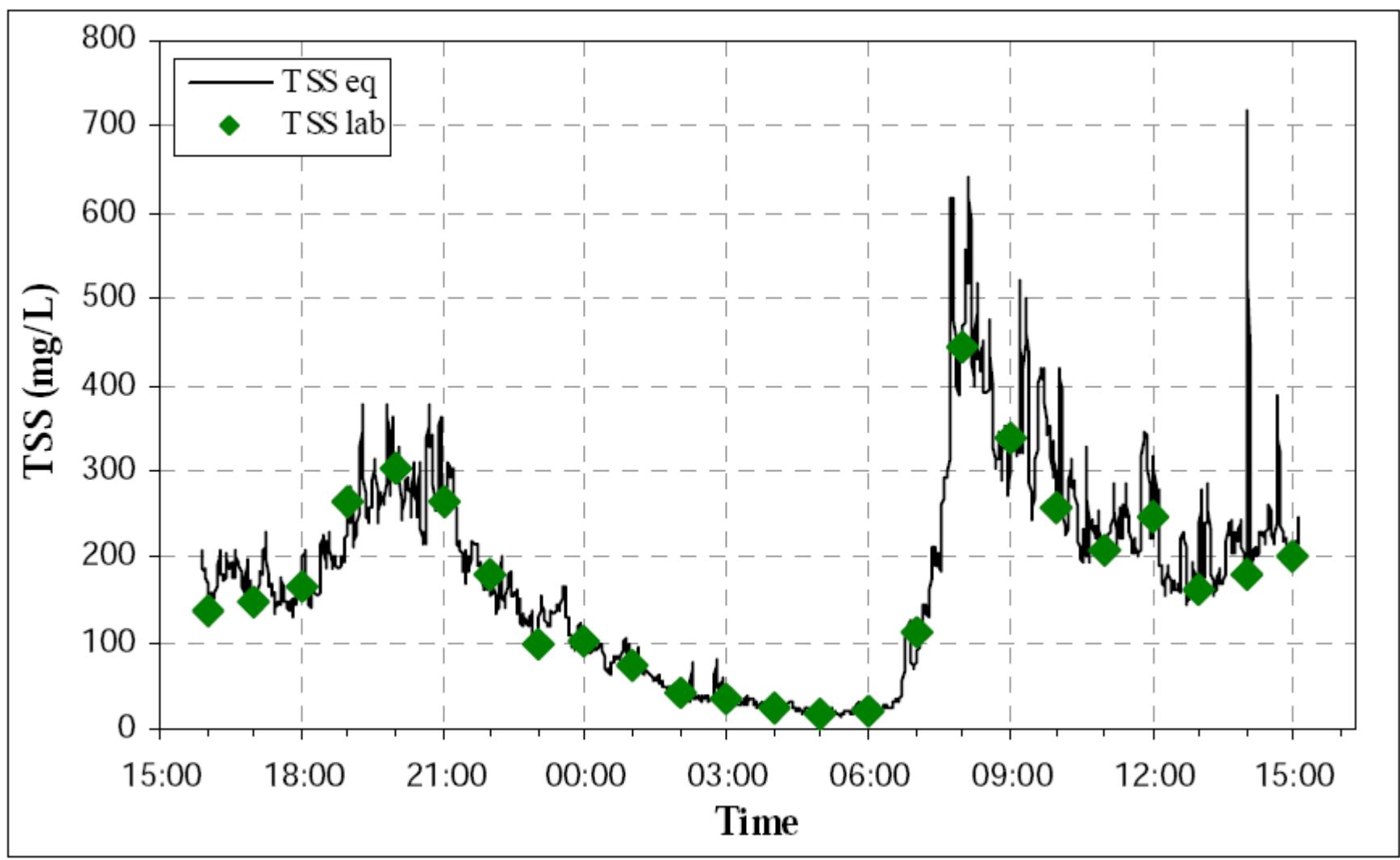


Figure 3: Comparison of spectrolyser™ DOC equivalents with DOC measurements / LIFE Danube river project; $R^2=0,99$







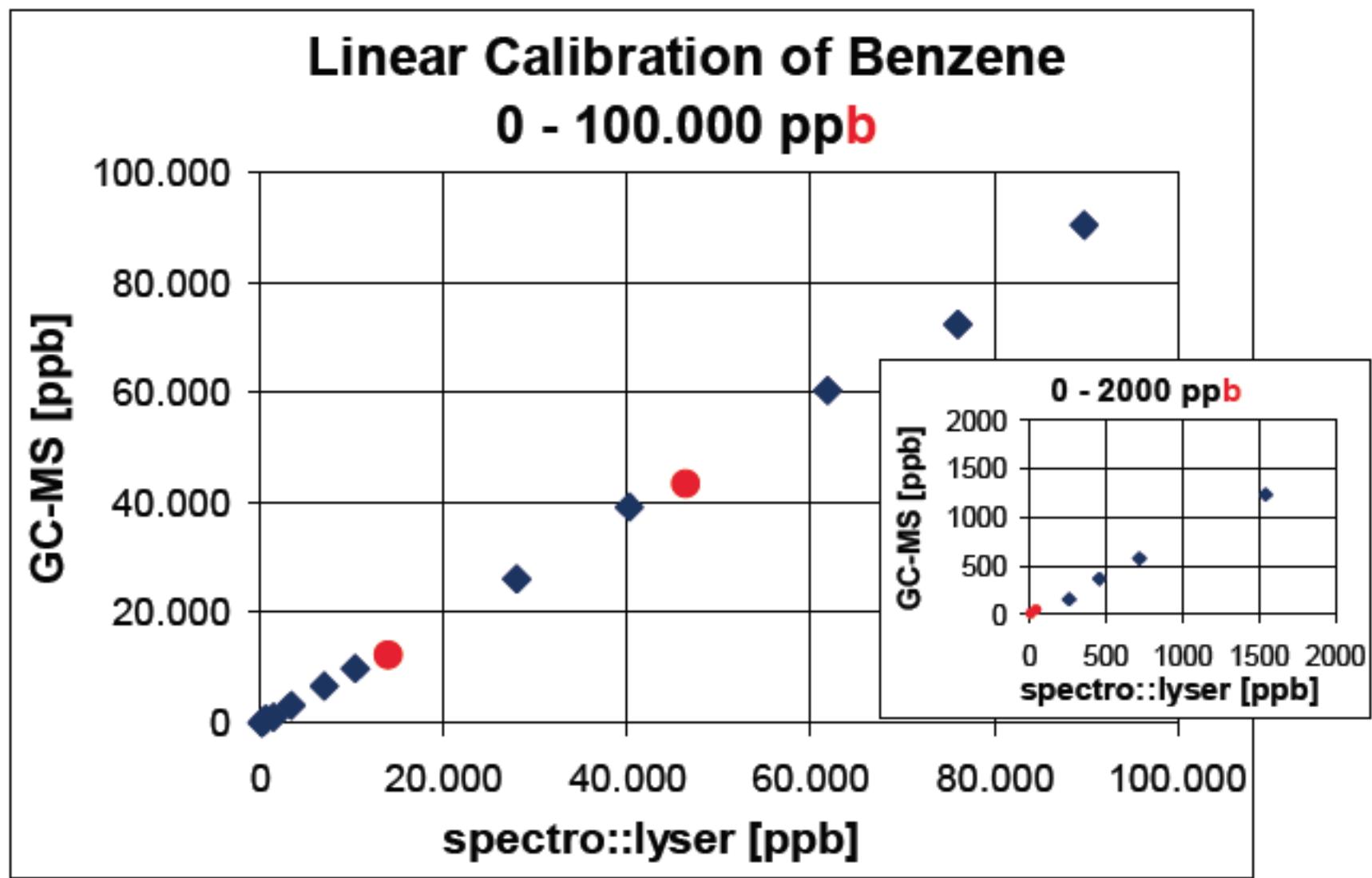
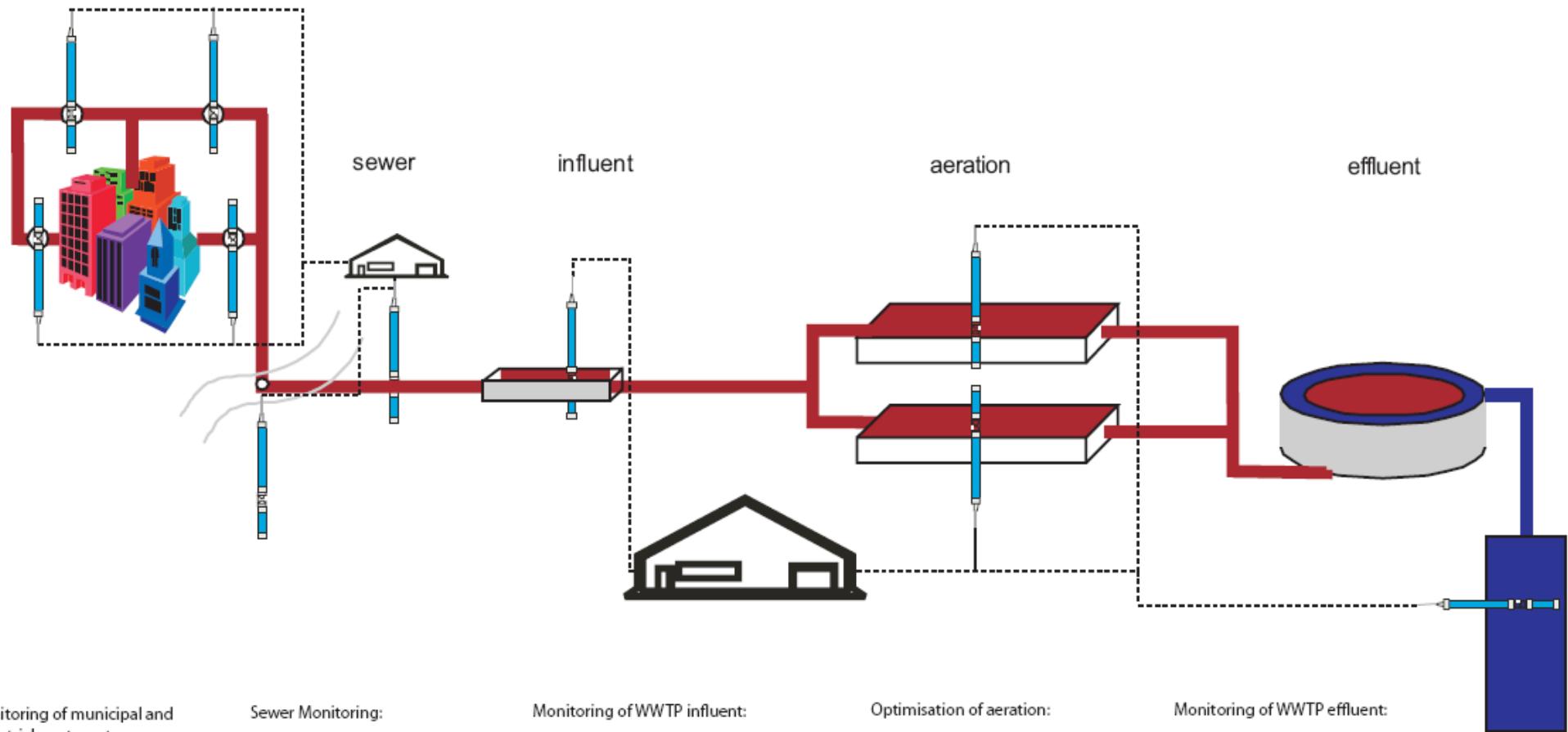


Figure 4: Linear calibration of benzene

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industrial / municipal waste water



Monitoring of municipal and industrial waste water:

- Compliance with emission regulation limits
- Determination of process stability
- Determination of problems within/during the process
- Real time dosing
- Determination of product losses
- Effluent monitoring
- TSS
- COD
- NO₃
- NH₄
- pH
- EC
- ORP

Sewer Monitoring:

- Determination of waste water composition
- Identification of industrial dischargers
- TSS
- COD
- BOD
- NO₃
- H₂S
- Alarm
- NH₄
- pH
- EC
- ORP
- O₂

Monitoring of WWTP influent:

- Quantification of load and nutrients
- Judgement of consequences due to indirect dischargers
- Reaction to loadpeaks
- TSS
- COD
- BOD
- NO₃
- H₂S
- Alarm
- NH₄
- pH
- EC
- ORP
- O₂

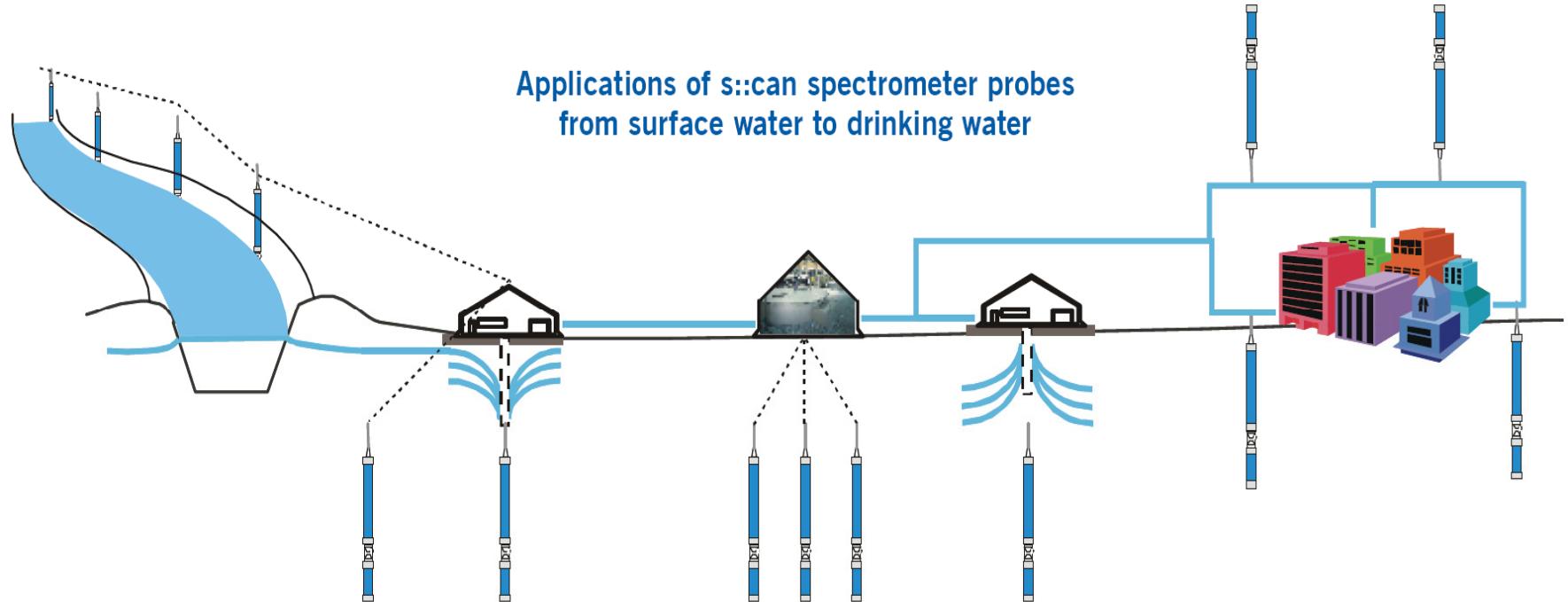
Optimisation of aeration:

- Cost savings due to process optimisation
- Nitrification- und denitrification control in real time
- Reduction of operational costs
- TSS
- NO₃
- NO₂
- NH₄
- TS
- O₂
- ORP
- pH

Monitoring of WWTP effluent:

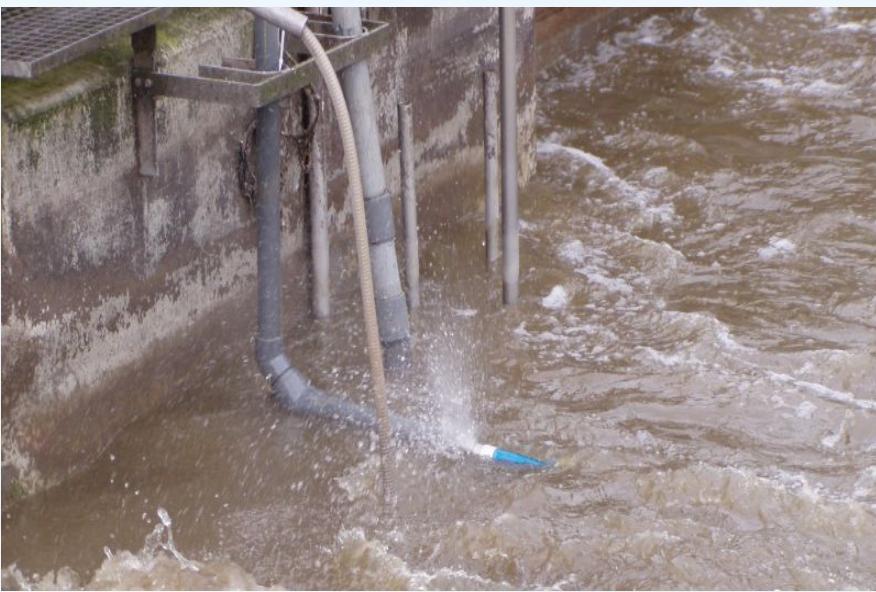
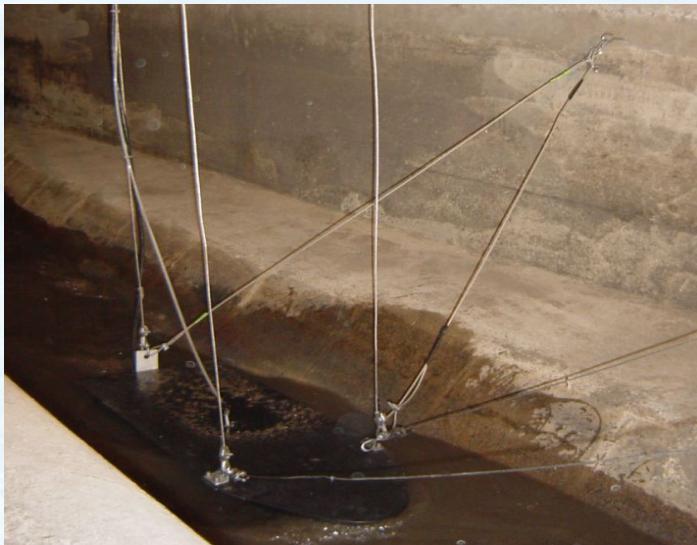
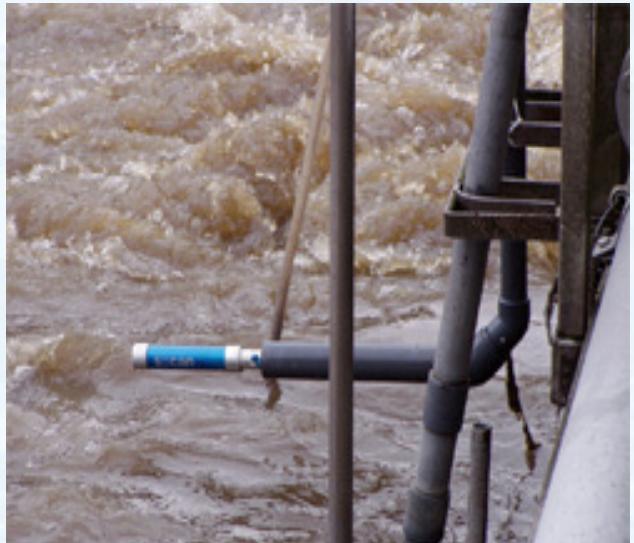
- Determination of efficiency
- Control of cleaning process
- Compliance with emission regulation limits
- TSS
- COD
- BOD
- NO₃
- NO₂
- NH₄

Applications of s::can spectrometer probes
from surface water to drinking water



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Spektrometer	Fotometer	Klasični on-line analizatorji
Točnost	***	*
Stabilnost (drift)	****	***
Kalibracija	***	***
Vzdrževanje	****	**
Nabavna cena	*****	*
Cena vzdževanja	*****	*



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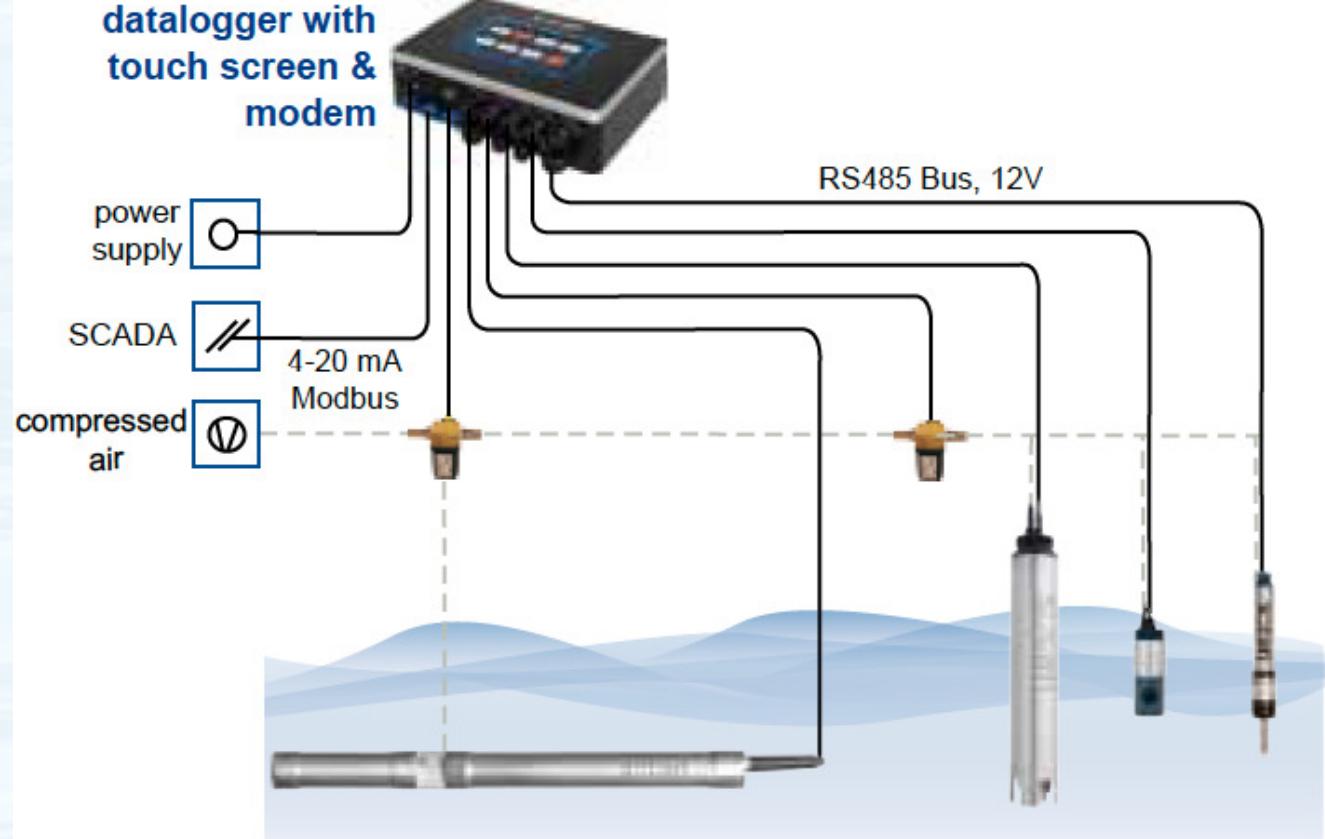
Figure 9: Efficiency of the automatic cleaning - the sensor is dirty but the measuring path is free of fouling

con::cube



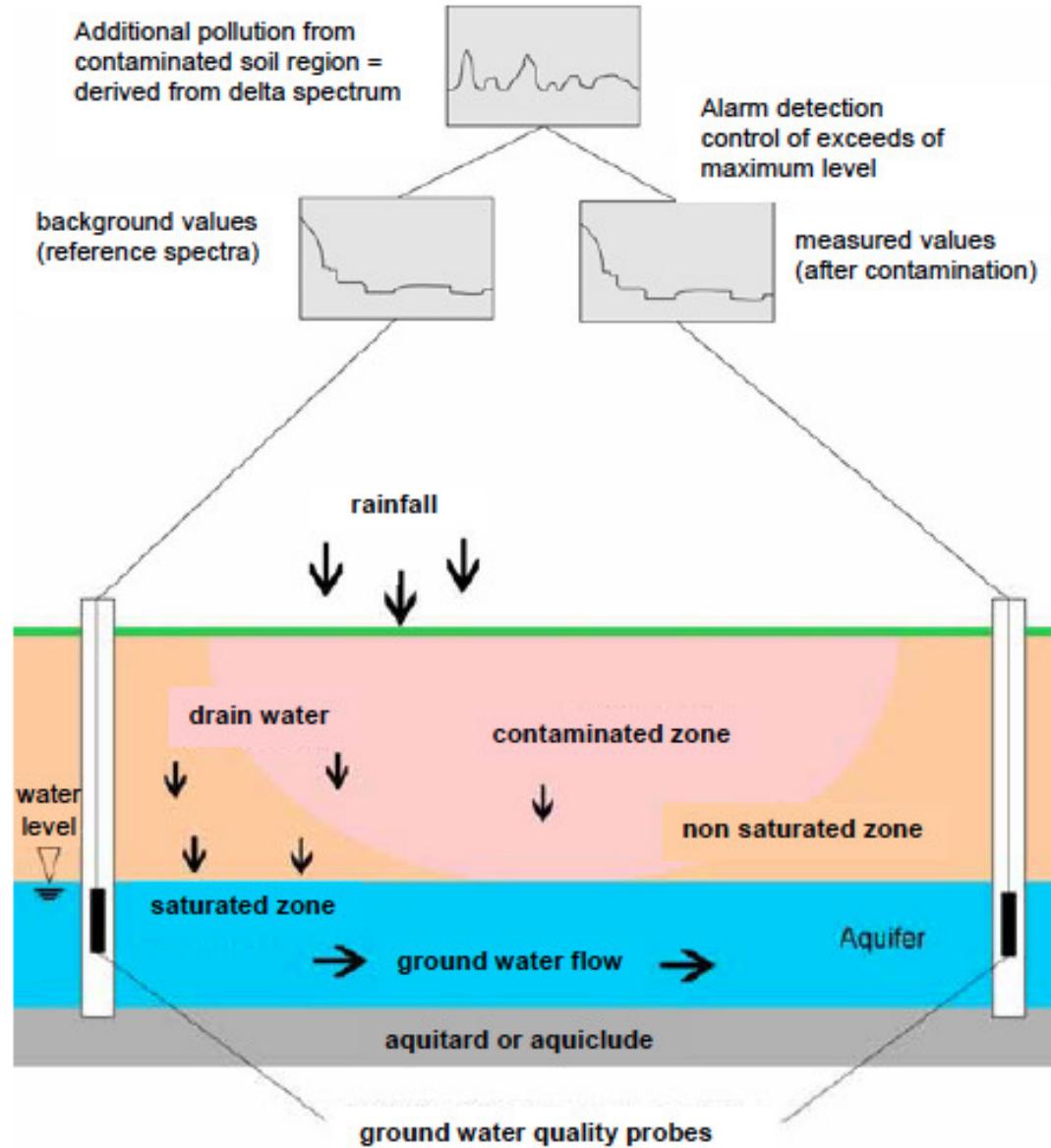
GSM / GPRS

**datalogger with
touch screen &
modem**



1 x s::can spectrometer probe
(NTU, COD, BOD, NO3)

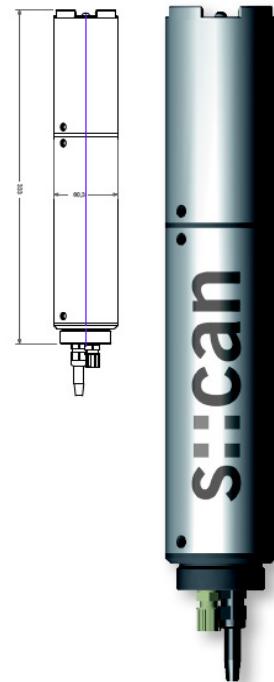
3 x s::can probe
(NH4, Cl-, pH, DO, EC, Temp)



	spectro::lyser™	carbo::lyser™	nitro::lyser™	color::lyser™	multi::lyser™	ammo::lyser™ eco	oxy::lyser™	ammo::lyser™ pro	uv::lyser	ozo::lyser	chlori::lyser	condu::lyser	redo::lyser	pH::lyser	soil::lyser	turbi::lyser
quantity of parameters*	8	4	2	2	4	4	2	4	3	2	1	2	2	2	1	1
parameter																
BOD	18	20			24											
COD	18	20			24											
BTX	18															
TOC	18	20			24											
DOC	18	20			24											
UV254	18	20			24				30							
NO ₃ -N	18		26		24	34		34								
NO ₂ -N	18															
NH ₄ -N						36		38								
K ⁺								38								
free chlorine										54						
TSS	18	20	26	24				30				x				
turbidity	18	20	26	22	24			30				52				
color	18			22												
pH							36	38				46				
ORP											48					
conductivity											50					
temperature	18	20	26	22	24	36	44	38	30	28	54	50	48	46		
O ₂								44								
O ₃	18									28						
H ₂ S	18															
AOC	18															
fingerprints	18															
contamination alarm	18															
hydrocarbon alarm	18															
pressure	18	20	26	22	24				30	28						
measuring method																
spectral UV	x															
spectral UV-Vis	x	x	x	x	x				x	x						
ISE						x		x								
fluorescence							x									
optical / infrared													x	x		
glas electrode												x	x			
amperometric												x				
platinum ring											x					



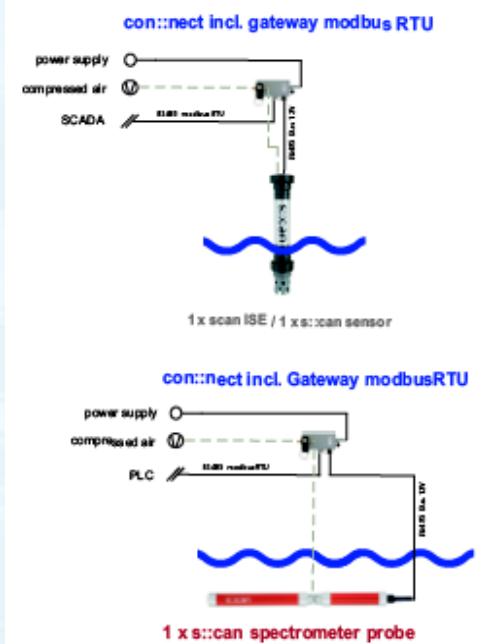
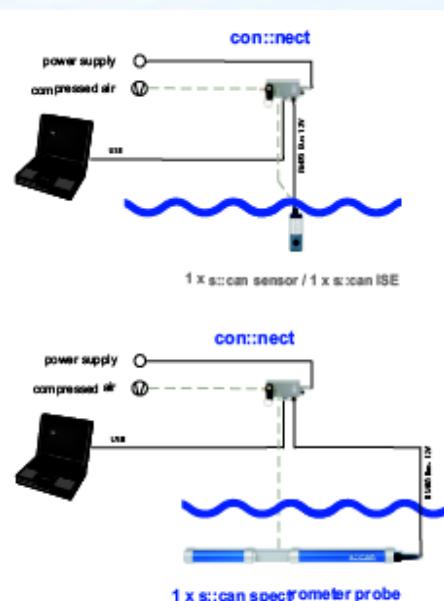
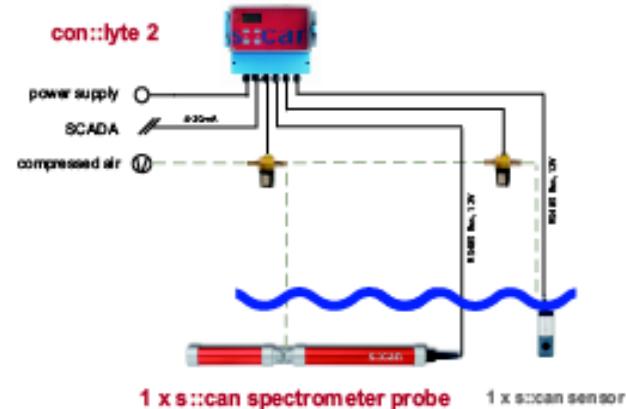
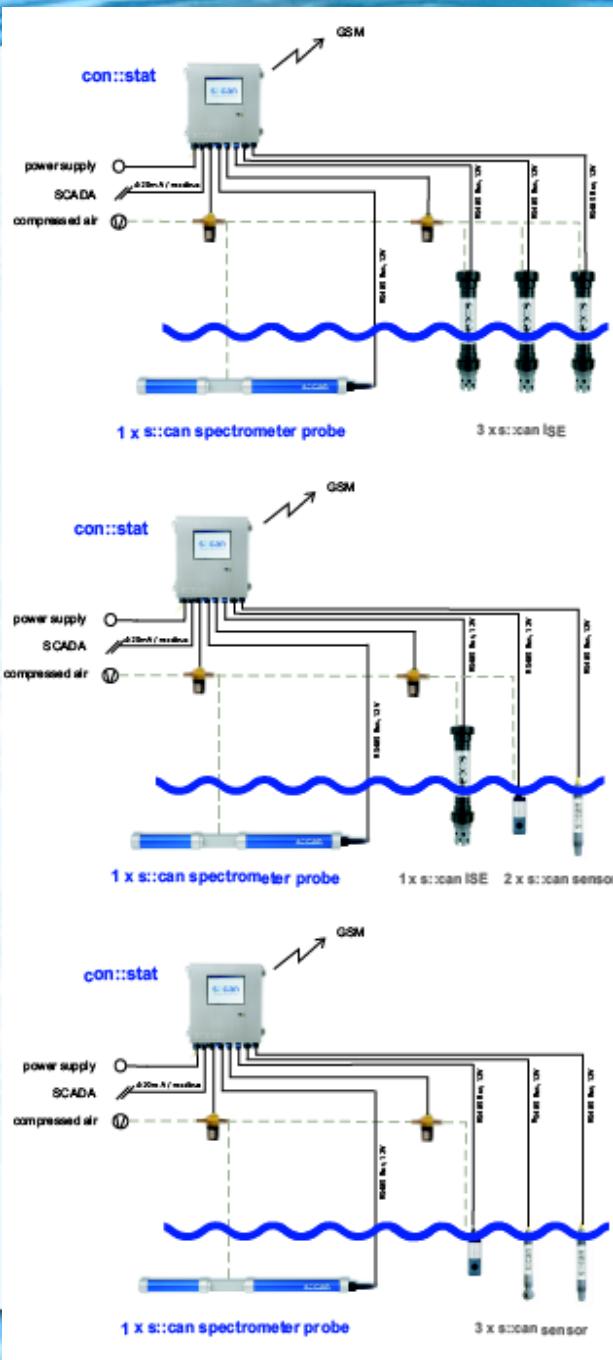
fig.1: ammo:lyser™ - electrodes



Water Quality Monitoring Station (Waste Water)

- s::can plug & measure: measurement can start immediately after connection of process pipes
- one s::can terminal for all sensors, one data format, easy operation via s::can software
- modular system, wide range of parameter-combinations selectable, e.g.: COD, BOD, TOC, DOC, UV254, NO₃-N, TSS, NH₄-N, K, pH, conductivity, H₂S, fingerprints and contaminant-alarms
- different modules available - select any module/parameter combination you need; start with a simple module and add other modules or sensors later at any time, or invest into a complete station and have all parameters available that comprehensively describe your water quality
- minimal requirement on local infrastructure, very little space required
- cost efficient: no reagents or consumable parts (except membranes for ISE probes)
- minimal maintenance of s::can probes, remote diagnostics possible
- for applications in waste water (even untreated waste water)
- all sensors precalibrated ex works
- by far lowest system operation costs on the market





measuring principle

light (specific wavelength,
controlled intensity) is
transmitted to a ruthenium
compound

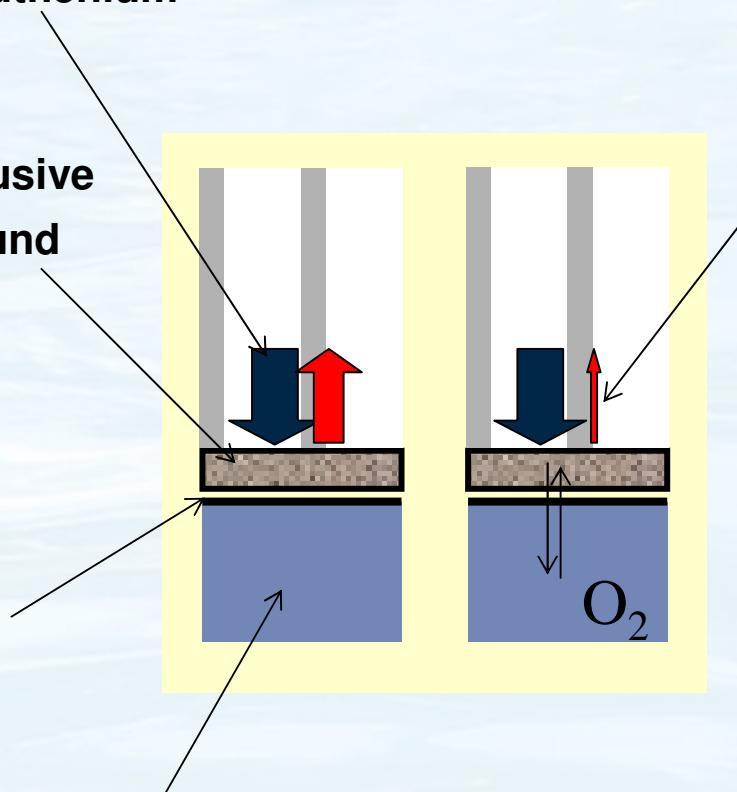
sol-gel matrix inclusive
ruthenium compound

coating of the
sensing element

waste water

light emitted **from** the
ruthenium compound:
the higher the
concentration of DO the
smaller the energy

“quenching” = signal



technical specification

Measuring principle: Fluorescence intensity

Measuring range: 0.0 to 25.0 ppm

Sensitivity: 0.02 ppm

Precision: 0.02 ppm

Accuracy: 1 % of reading or 0.05 ppm
(whichever is greater)

Ambient conditions: 0 - 60° C, 6 bar pressure

Sensor diagnosis: Automatic self diagnostics

Wetted materials: Polyurethane, Epoxy, Silicon

Minimum flow rate: No flow required

Power: 12 V DC (provided by s::can terminals)

Automatic cleaning: often not required
compressed air (controlled by s::can terminals)

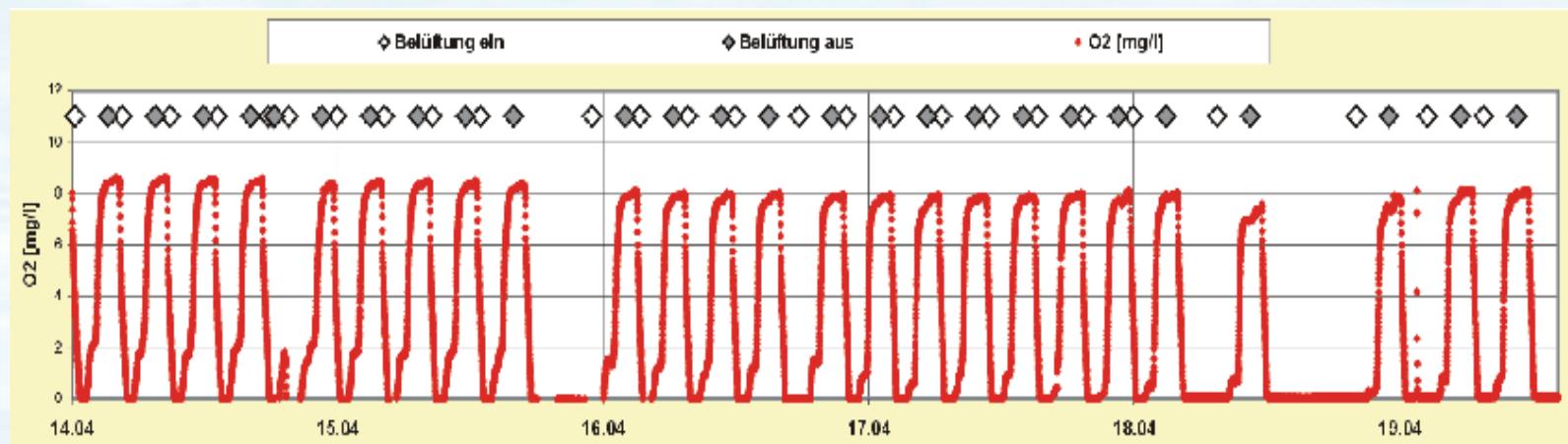
Communication: rs485 / ModbusRTU (provided by s::can terminals)

Change of spare parts: not foreseen

Extended Warranty: 3 years



results



s::can ammo::lyser™

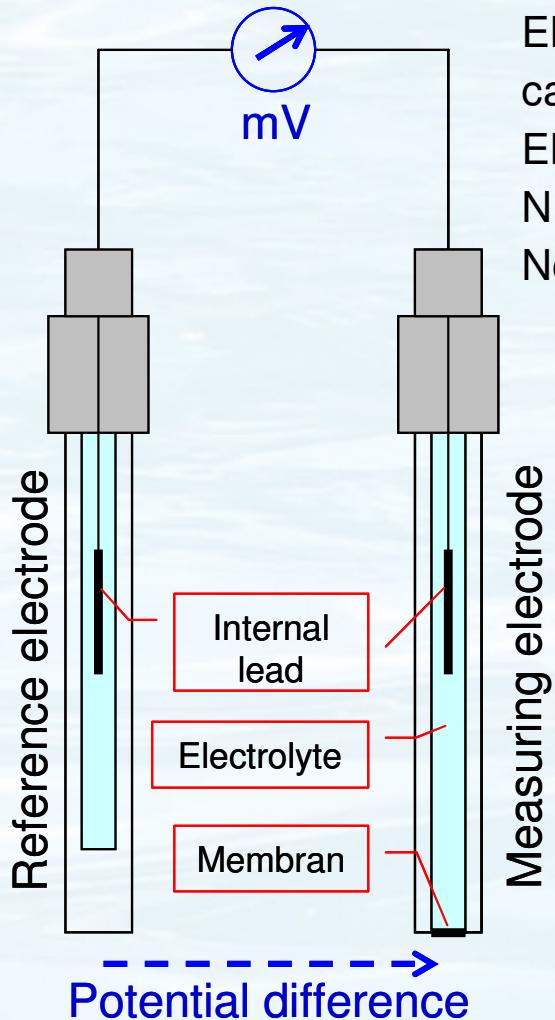


ammo::lyser™ IV
online measurement of

Ammonium (NH4-N)
Potassium (K)
pH
Temperature

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ISE = Ion Selective Electrode

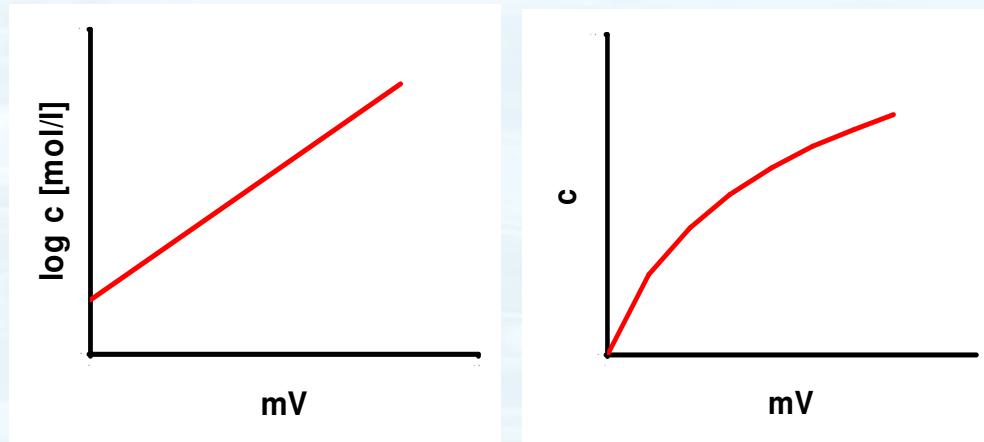


Electrical potential difference to reference electrode can be measured-

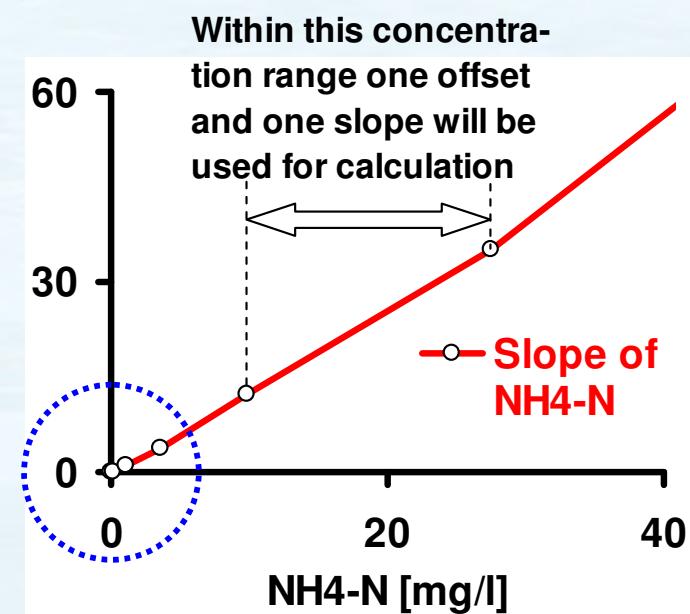
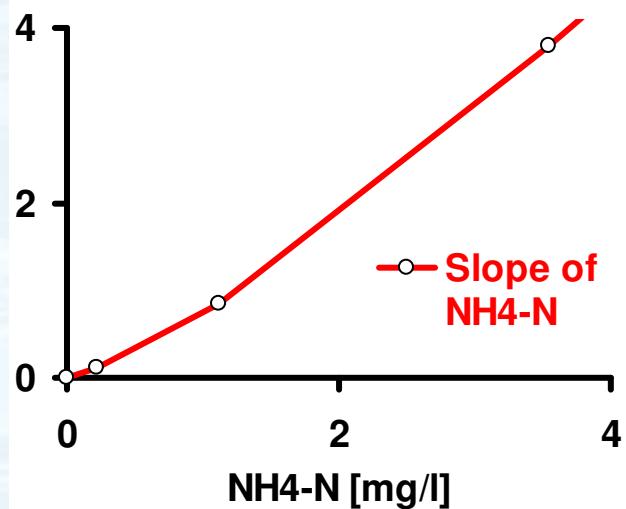
Electrical potential depends on ion's concentration.

NERNST equation (non linear)

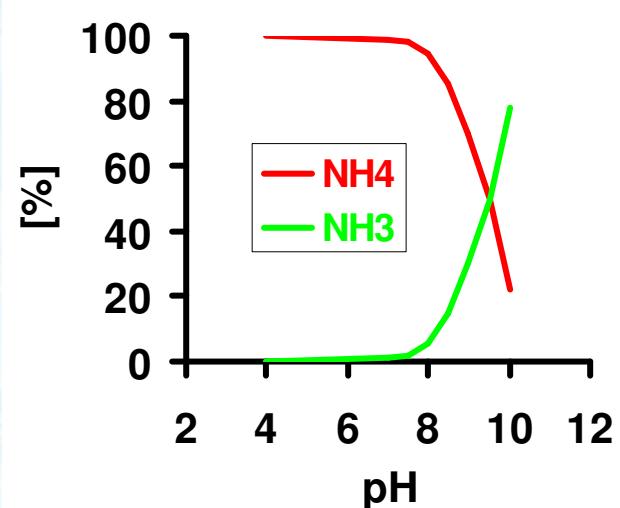
Non linear Global Calibration is stored on ammo::lyserTM.



Depending on the actual NH4-N concentration, the ammo::lyser™ uses different slopes and offsets (“Global Calibration”) to calculate the NH4-N concentration out of the mV signal, modelling NERNST equation as good as possible.

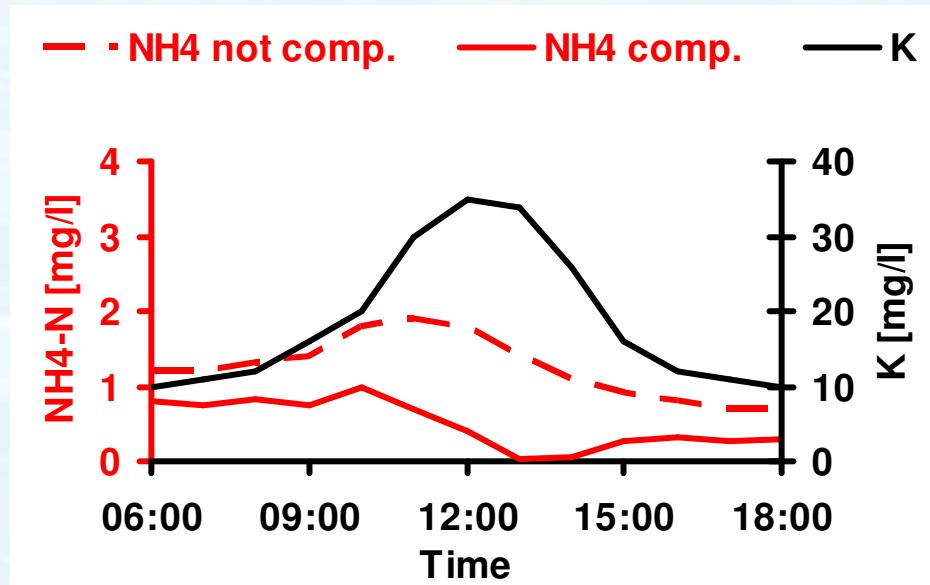


ammo::lyser™ IV – pH and potassium compensation



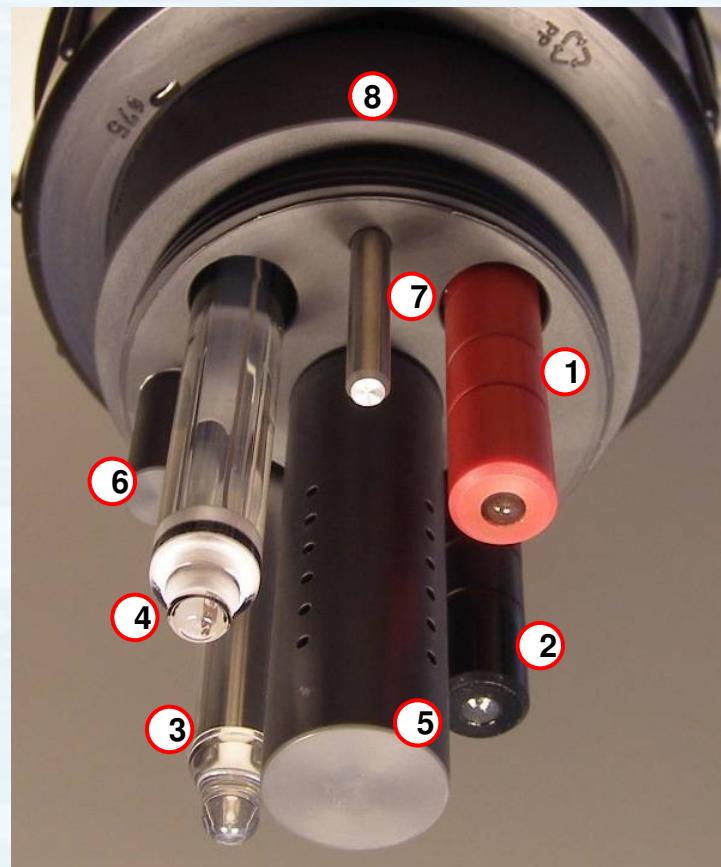
Most important in waters with $\text{pH} > 8$

Ammonium membrane is cross sensitive to potassium (1:25)

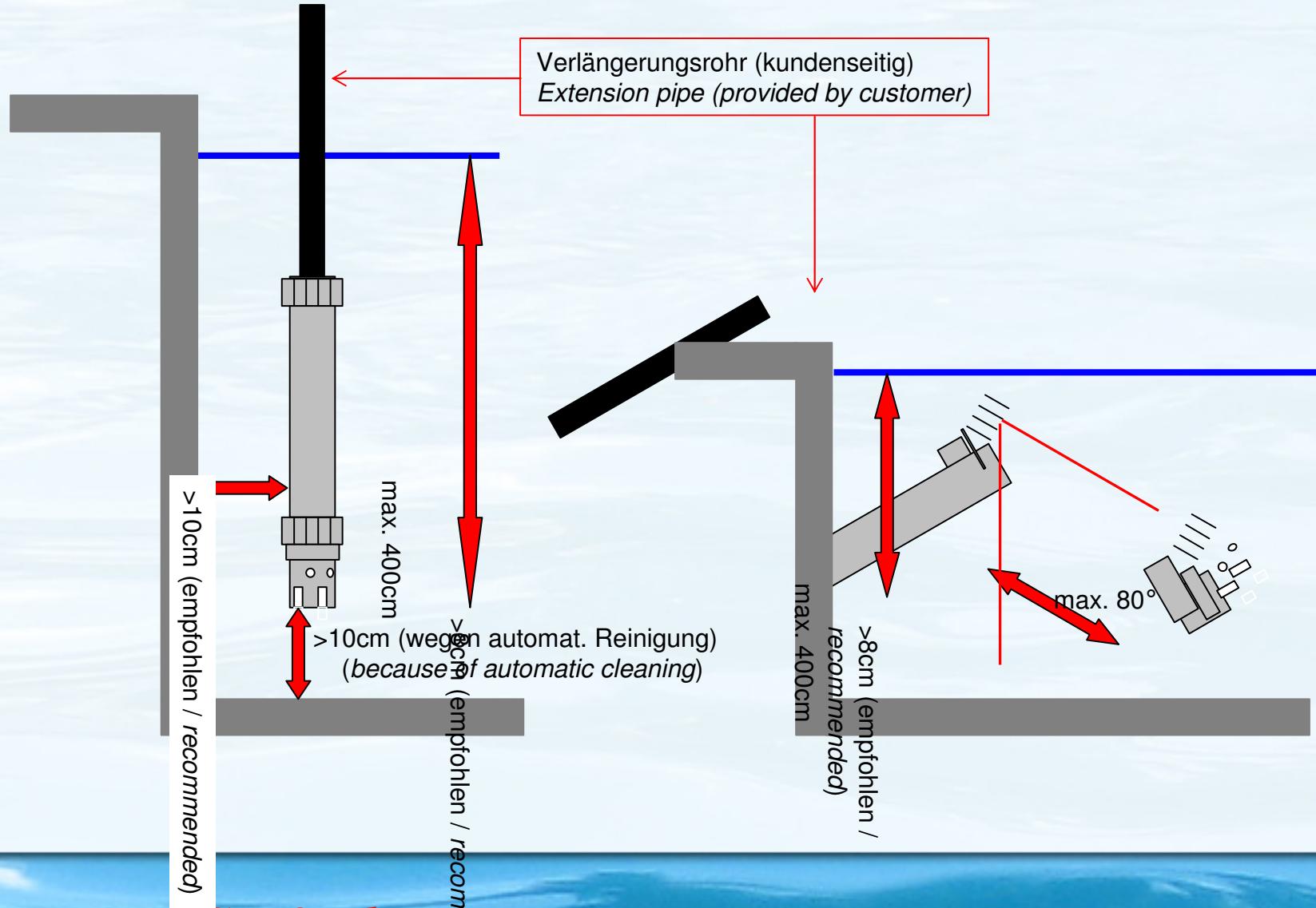


Important in waters with high fluctuation of potassium and / or low ammonium concentration

1. Ammonium electrode
2. Potassium electrode
3. pH electrode
4. Reference electrode
5. Cleaning nozzle
6. Temperature sensor
7. Grounding pin
8. Connecting thread for electrode guard
9. Probe housing
10. Electrode guard
11. Nut for fastening electrode head
12. Connecting thread for probe mounting

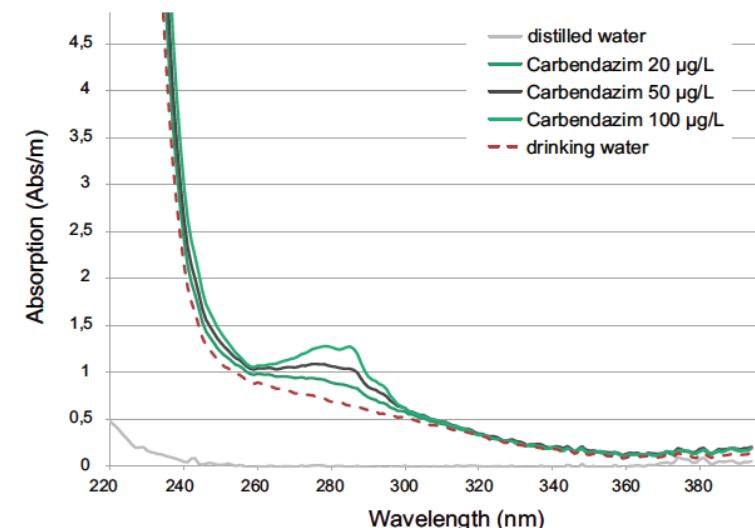


MONTAŽA

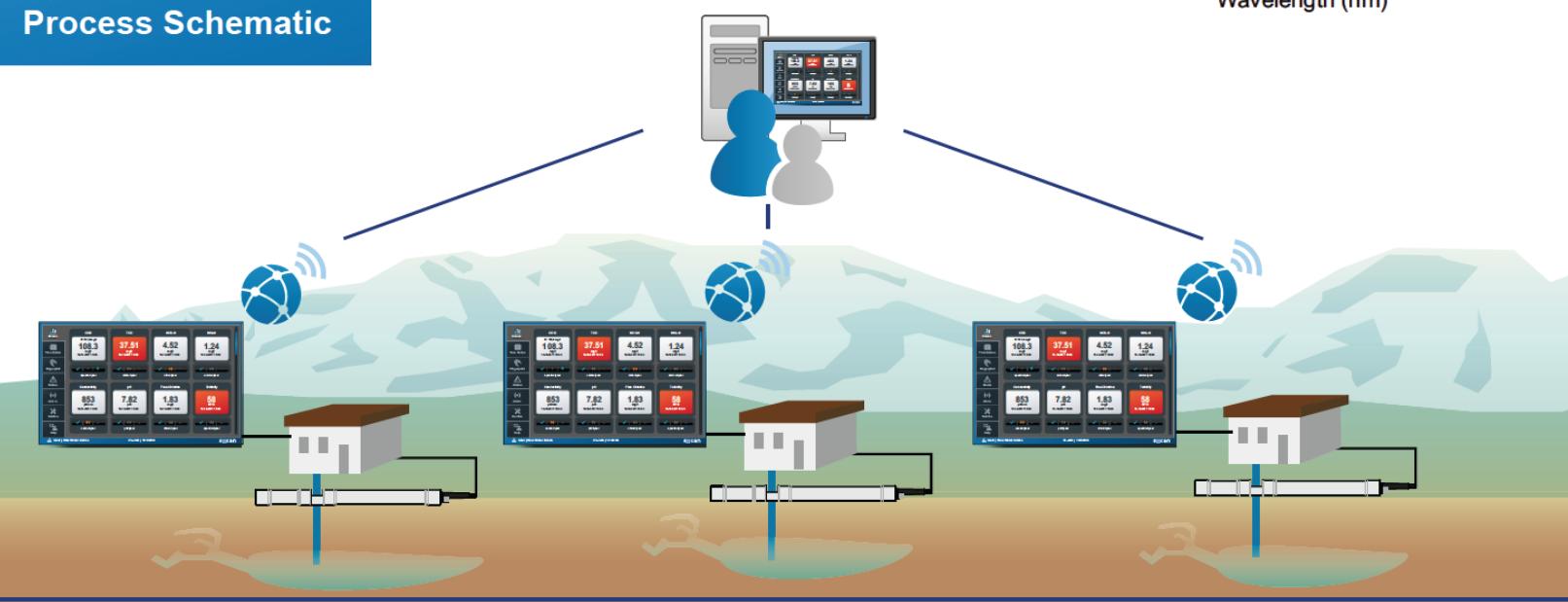


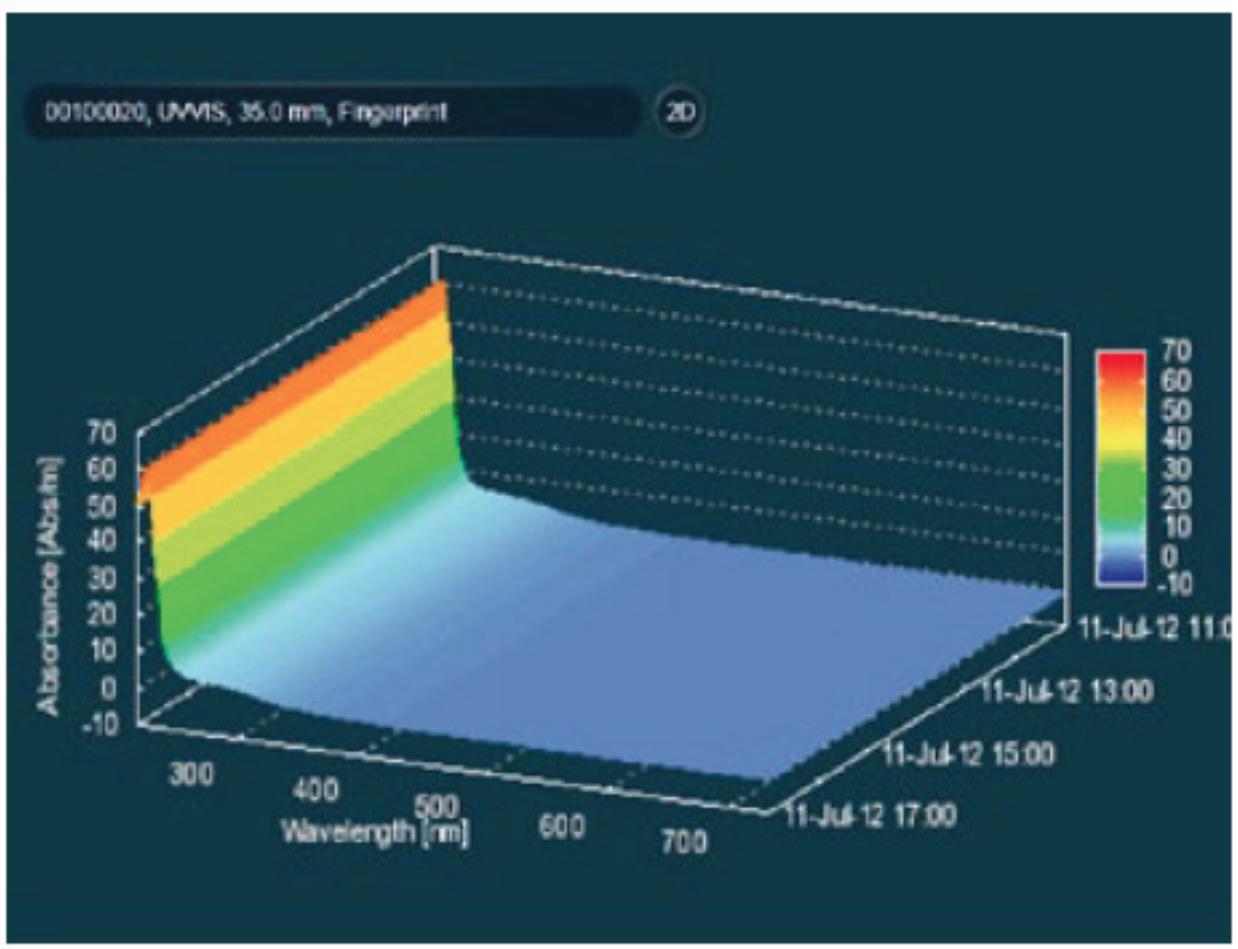


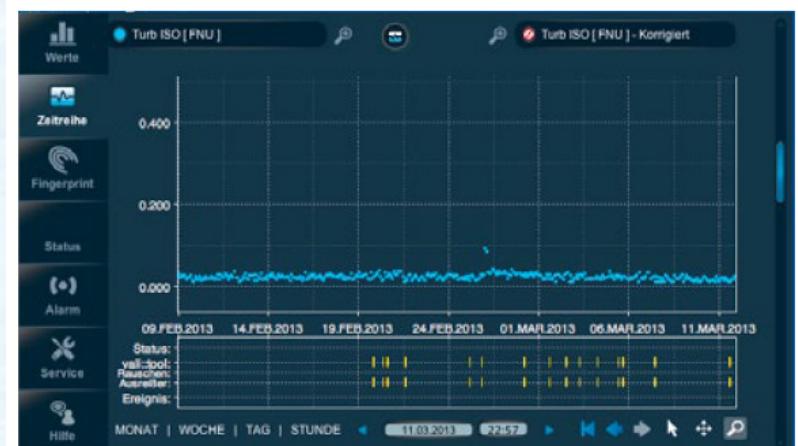
Absorbance spectra for Carbendazim measured with the spectro:lyser during the spike tests



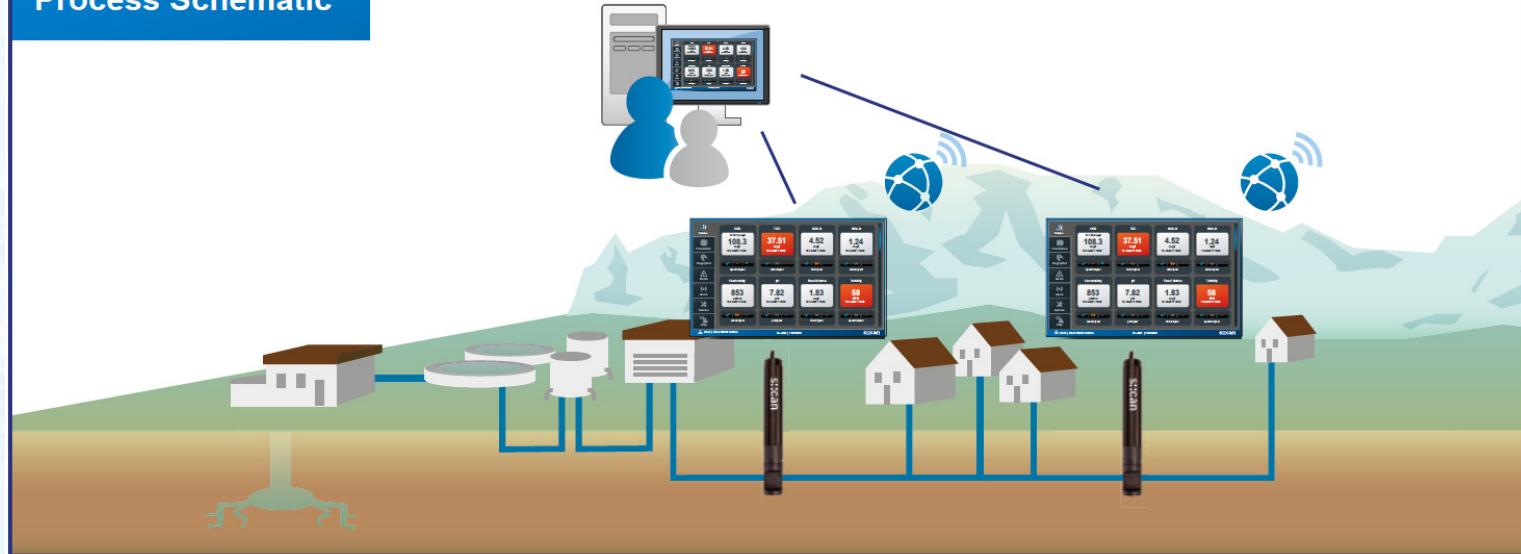
Process Schematic

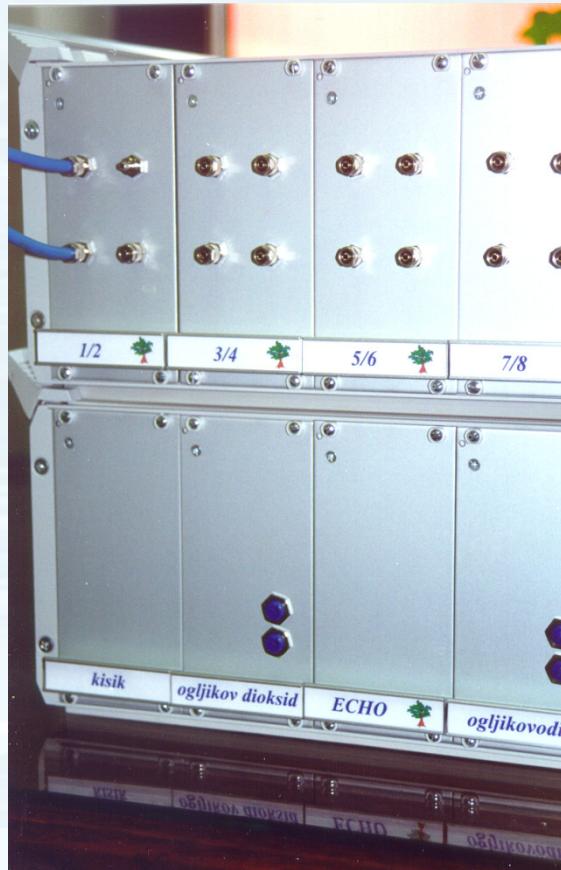




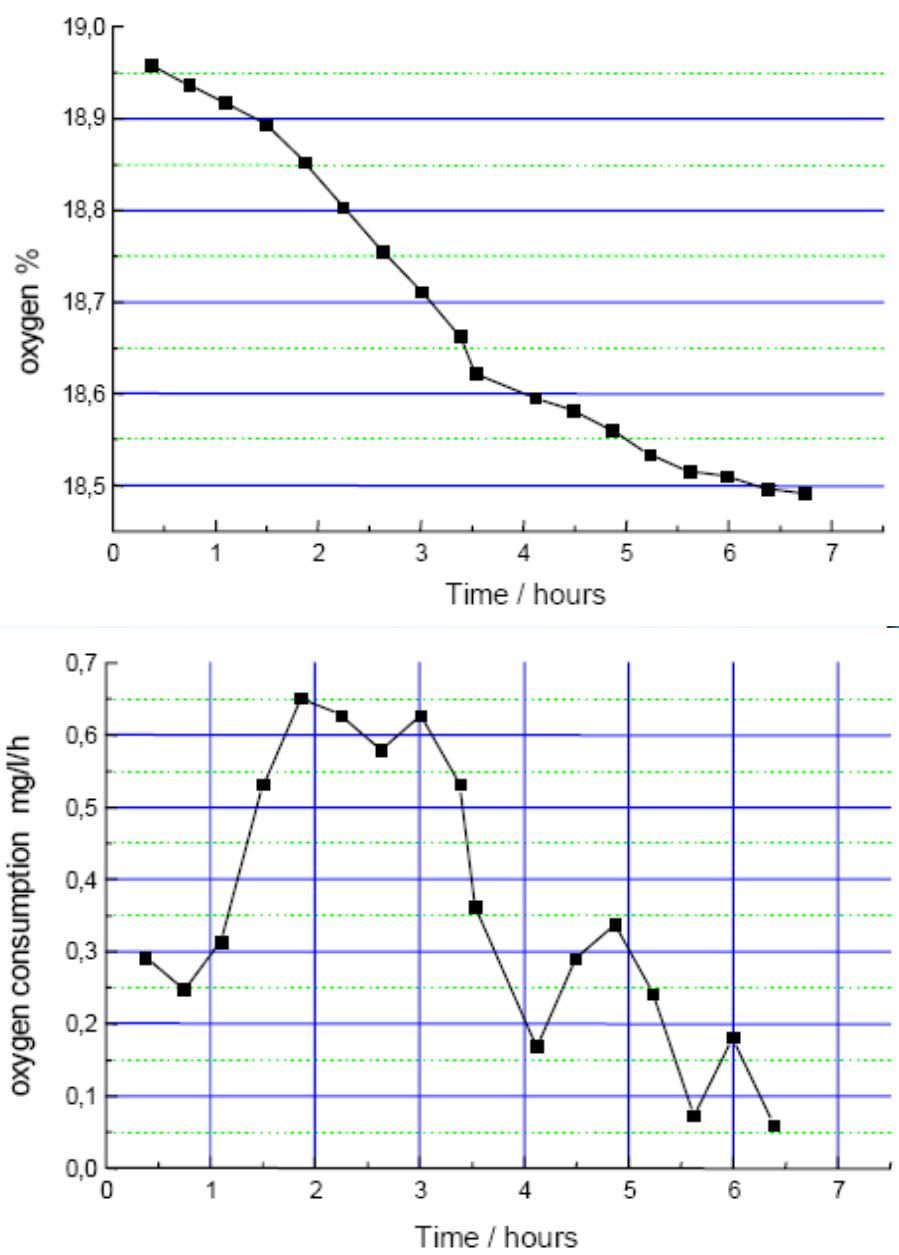
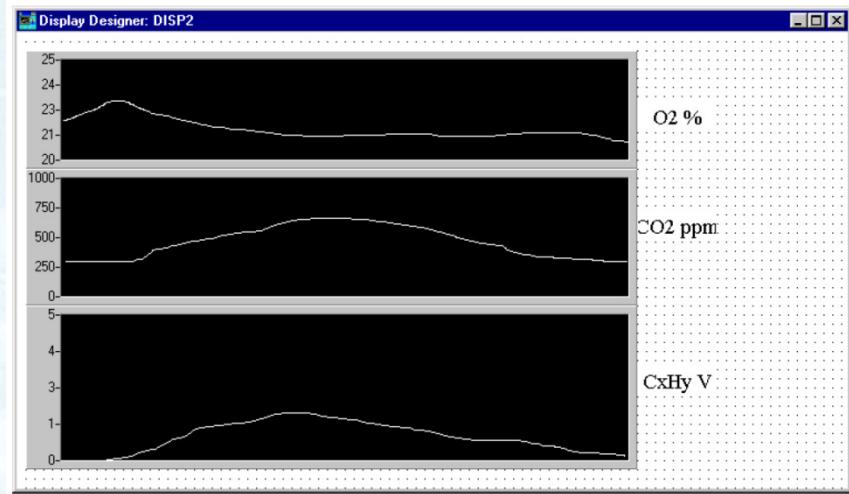


Process Schematic





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ECHO, d.o.o. MERILNIKI VODE



METALYSER FIELDPRO HM3000

PORTABLE HEAVY METALS ANALYSIS
TABLET PC CONTROL TO PPB LEVELS

As	Au	Bi	Cd	Co	Cr	Cu
Arsenic	Gold	Bismuth	Cadmium	Cobalt	Chromium	Copper
Fe	Hg	Mn	Ni	Pb	Sn	Zn
Iron	Mercury	Manganese	Nickel	Lead	Tin	Zinc

Arsenic (Total As)
Gold
Bismuth
Cadmium
Cobalt
Chromium (VI)
Copper
Iron
Mercury
Nickel
Lead
Tin
Zinc



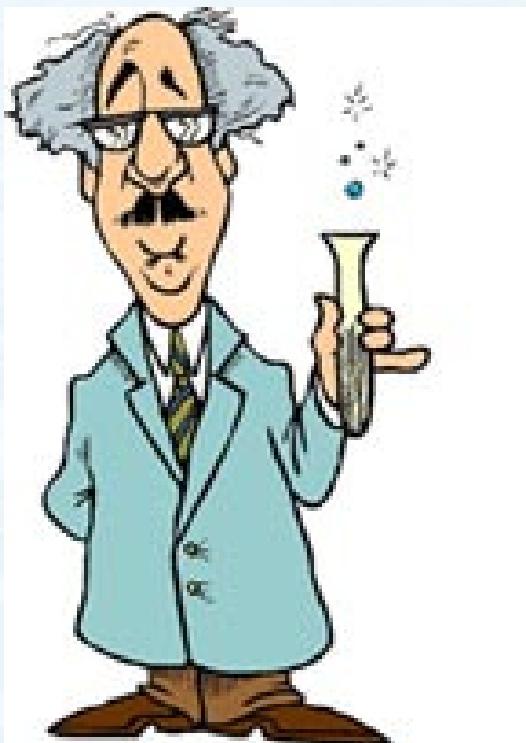
T₂O



ECHO d.o.o., Stari trg 37, SI-3210 Slovenske Konjice, Slovenija, tel.: +386 (0)3 759 2380, fax.: +386 (0)3 759 2381, info@echo.si



V P R A Š A N J A ???



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